

**DART**

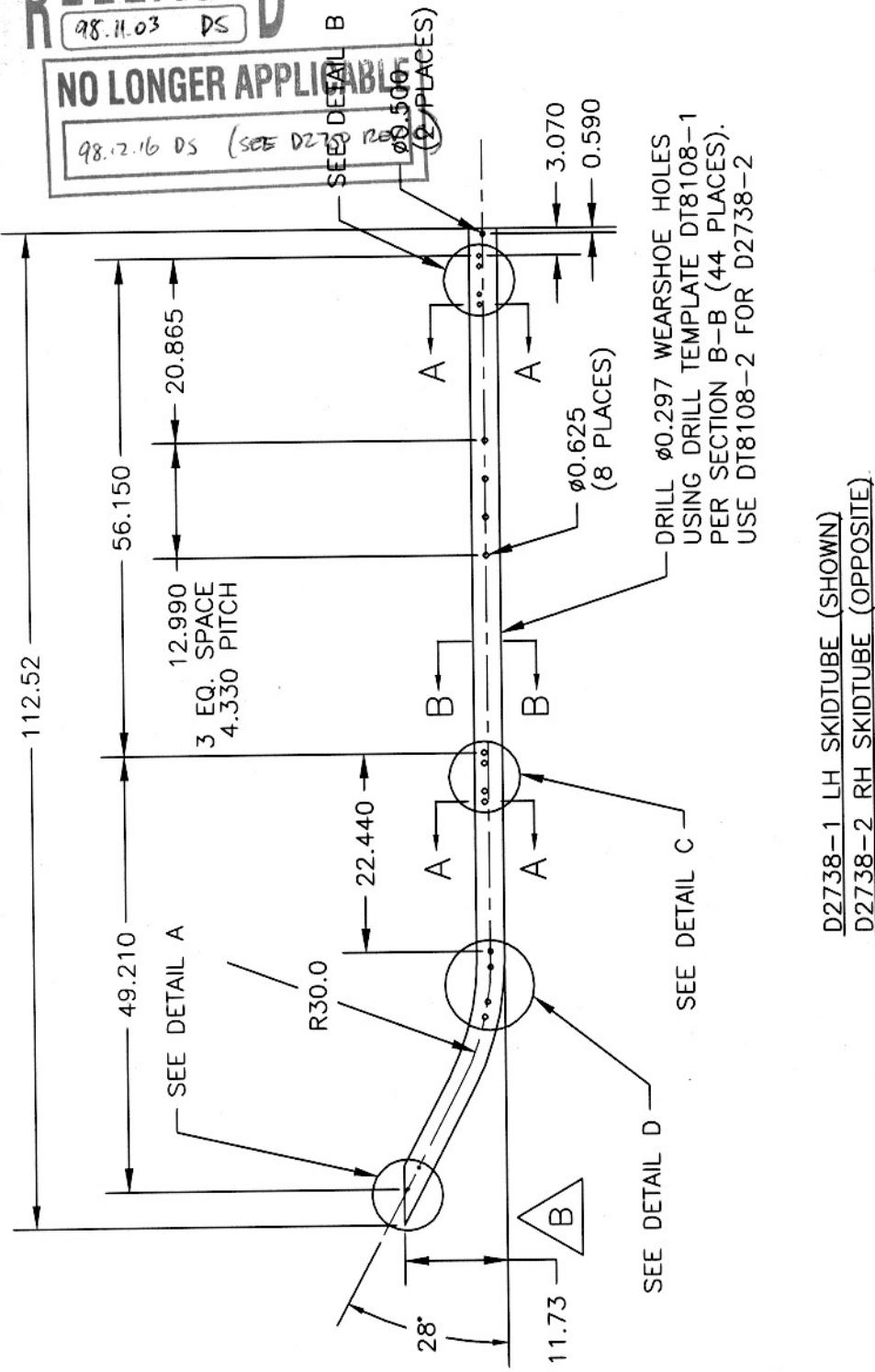
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC FAIRCHILD INTERNATIONAL AIRPORT, USA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2738
DATE 98.11.02		REV. B SHEET 1 OF 2
		TITLE 350 SKIDTUBE
A	98.04.16	SCALE 1:20
B	98.11.02	11.73 WAS 11.81

**RELEASED**

98.11.03 DS

**NO LONGER APPLICABLE**

98.12.16 DS (SEE D2738-2 FOR 11.73 DS)



DRILL  $\phi 0.297$  WEARSHOE HOLES  
USING DRILL TEMPLATE DT8108-1  
PER SECTION B-B (44 PLACES).  
USE DT8108-2 FOR D2738-2

D2738-1 LH SKIDTUBE (SHOWN)  
D2738-2 RH SKIDTUBE (OPPOSITE)

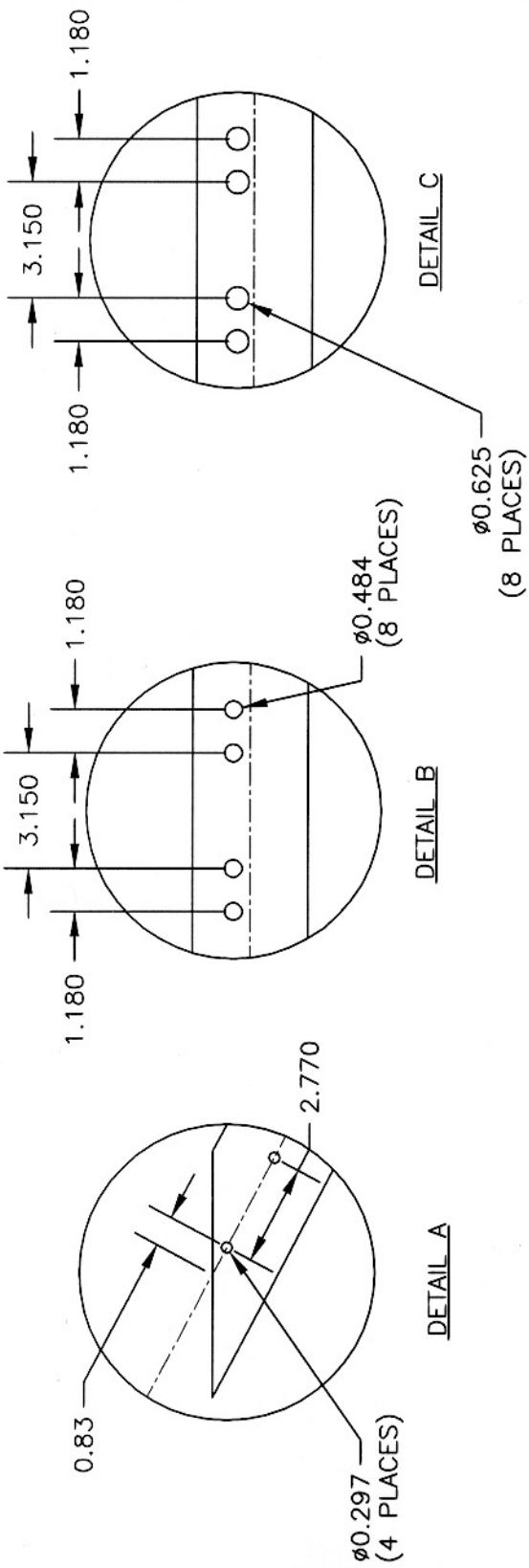
MAKE FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).  
ALL HOLES DRILLED ON CENTERLINES EXCEPT FOR THOSE NOTED BY SECTIONS A-A AND B-B.  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DAMAGE TOLERANCE ON BENDING:

1. THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 12 INCHES ABOVE THE GROUND.
2. NO GOUGING IS ACCEPTABLE IN THE FLAT PORTION OF THE TUBE GOUGES UP TO 0.020 ARE ACCEPTABLE IN BENT PORTION OF THE TUBE
3. TUBE OD SHOULD BE  $3.150 \pm 0.010$  IN THE FLAT PORTION OF THE TUBE  
TUBE OD SHOULD BE  $3.15 \pm 0.030$  IN THE BENT PORTION OF THE TUBE

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DATE 98.11.02	TITLE 350 SKIDTUBE	REV. B SHEET 2 OF 2 SCALE 1:20

**RELEASED**  
98.11.03 DE**NO LONGER APPLICABLE**

98.12.16 DS (SEE D2730 REV. C)

